



**GRAVITY CAST PVT. LTD.**  
GRAVITY GROUP OF COMPANIES

## Material - ASTM A744 CF8C

Standard Specification for Castings, Iron-Chromium-Nickel, Corrosion Resistant, for General Application

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A744 / A744M Iron-Chromium, Iron-Chromium-Nickel, corrosion Resistant Casting, for General Application

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	Solution Annealing	
Silicon	Si %	2.000 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	18.000 - 21.000		
Nickel	Ni %	9.000 - 12.000		
Niobium	Nb %	8*c - 1.000 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	485 min.
-	-	-	Yield Strength in Mpa	205 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A 743 CF8C	ASTM	USA	Casting
GX5CrNiNb 19-11	DIN	Germany	Casting
1.4552	EN	European Union	Casting
347 C 17	BS	British	Casting
SCS 21	JIS	Japan	Casting
SA 351 CF8C	ASME	USA	Casting
ASTM A 351 CF8C	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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